
Fitting Instructions

Pop-up Roof Crafter/Man TGE



Supplied in gel coat white - the recommendation is to paint the product before use to protect the fibreglass and avoid age and discolouration.

CUT

We place the template on the position of the picture, the P at the pilot side.



-Paint the cut line with a marker, and make a hole inside.

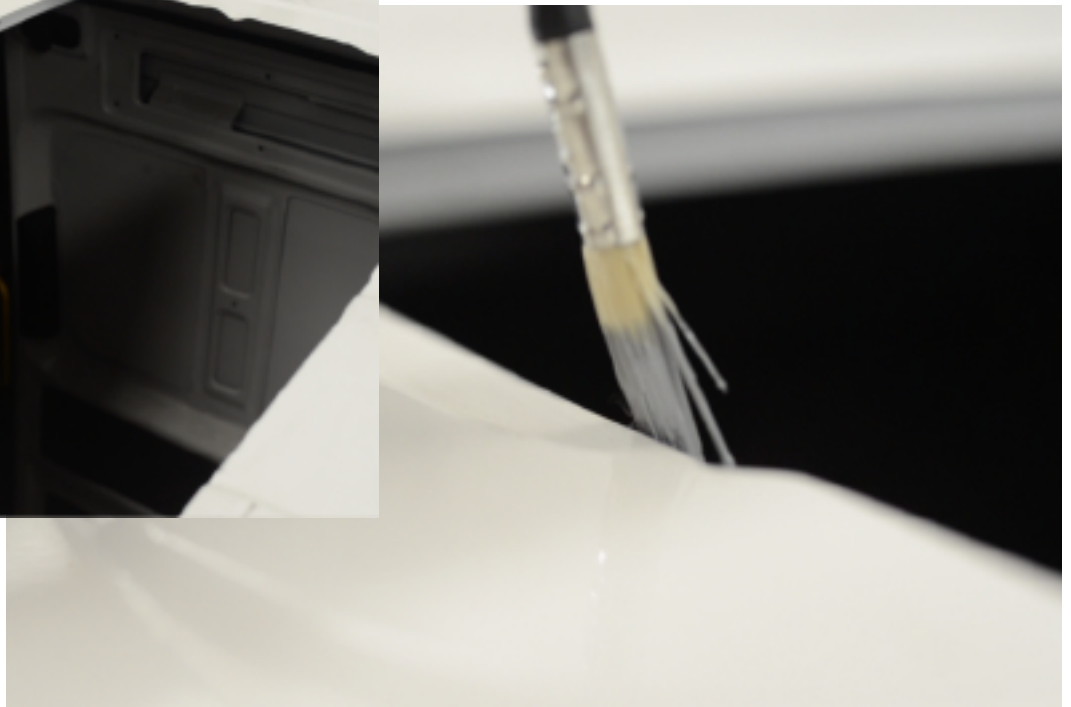


CUT

-Cut along the marked line with a jigsaw.



-We Paint the edge of the cut sheet, with primer.



GLUED

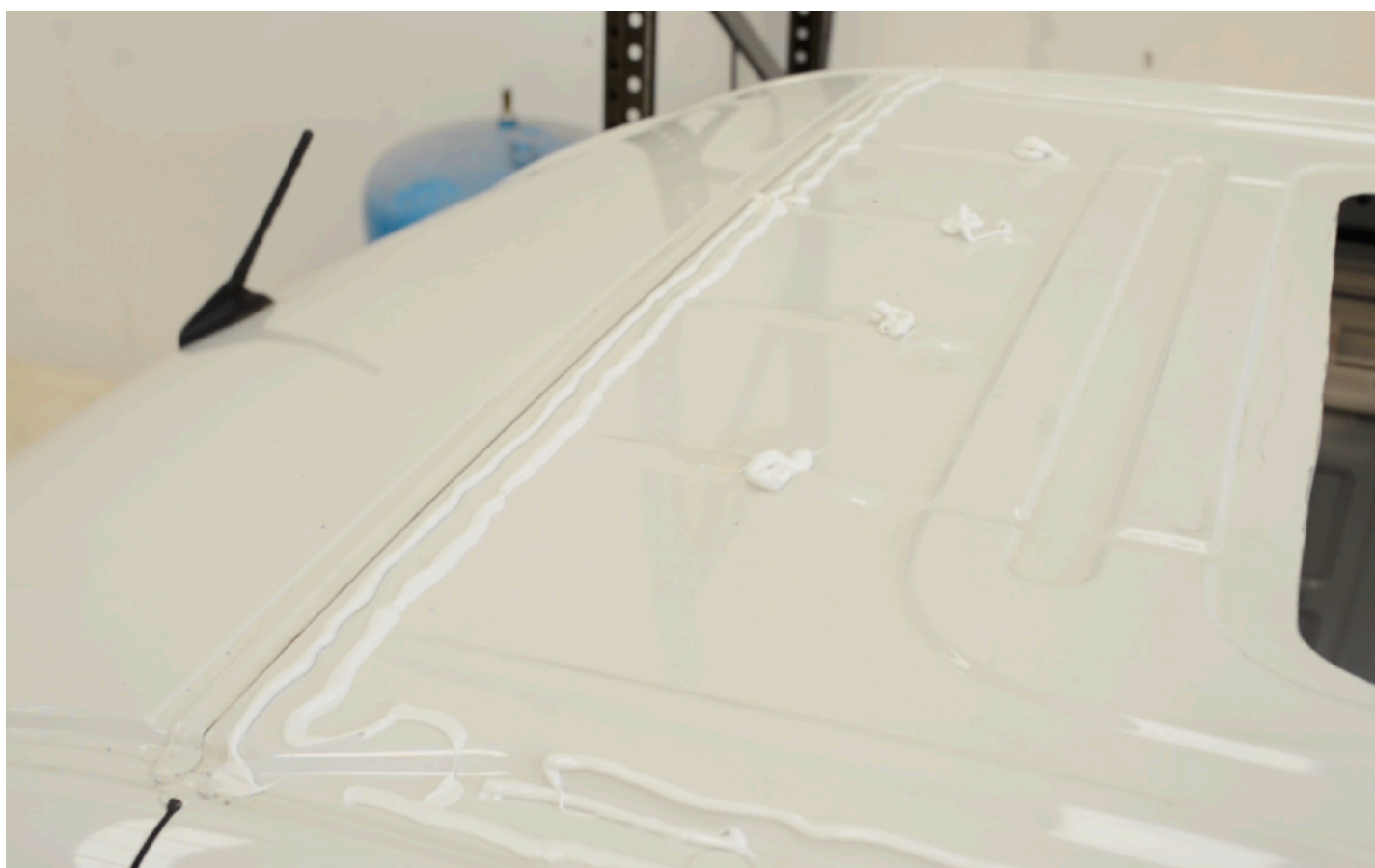
-We sand the entire surface of the vehicle, where the part of the bed sits with a 150 grit sand paper.

-Clean with alcohol or acetone all the surface where we are going to deposit the glue on the fiber and on the vehicle.



- We apply the glue, in the position of the following photo.







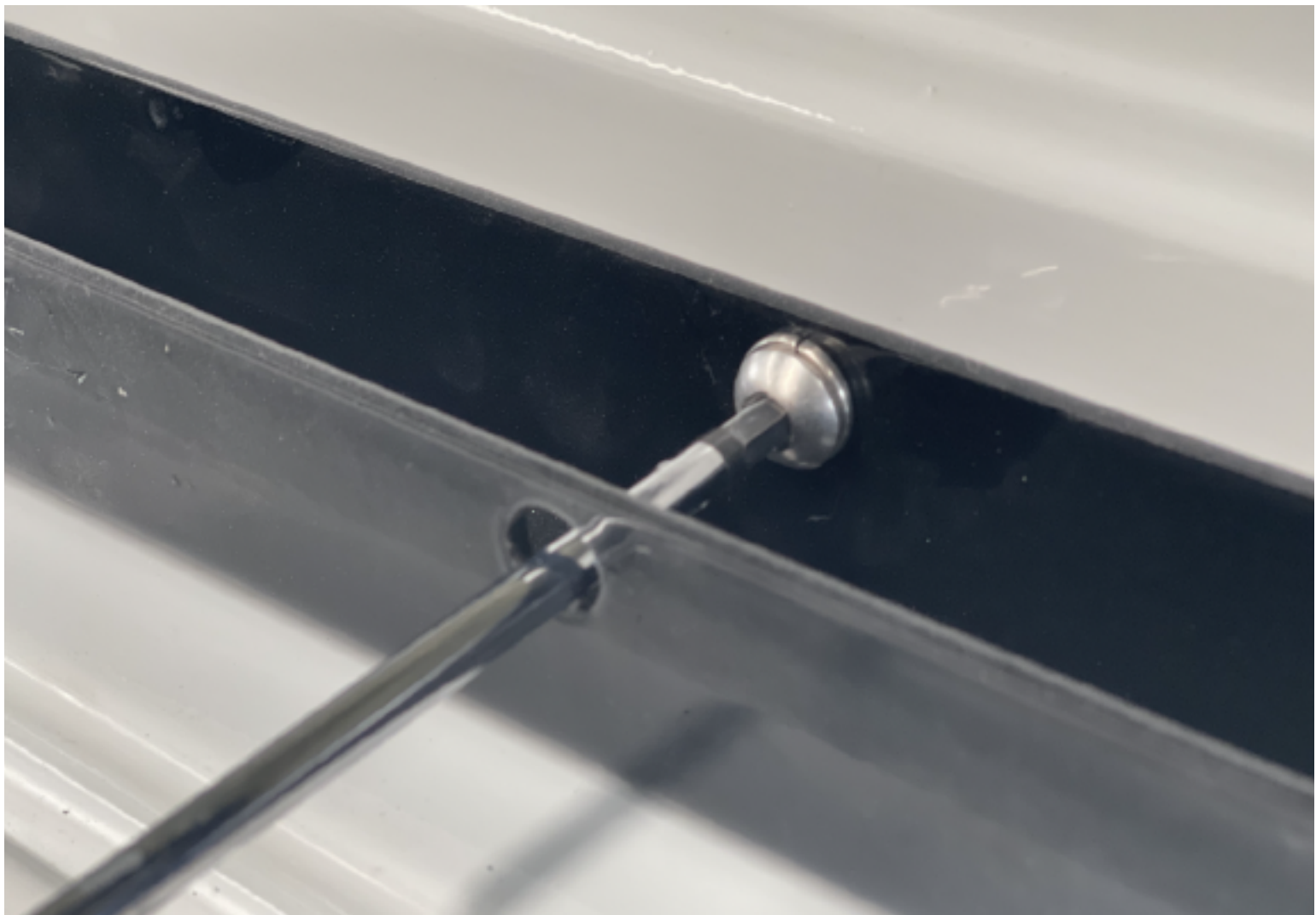
We place the piece in its position, we make sure that everything supports correctly, if in some place is
if it is a little raised somewhere, apply weight or tighten with adhesive tape.
LET IT DRY FOR 12 HOURS.
-Once dry we make a sealing joint around the perimeter.



ASSEMBLY

-We raise the moving part with an inclination of about 35°, cut the hinge flange and screw it in position (do not force the screws, they have to go in smoothly, move the hinge).
screw it in position (do not force the screws, they have to enter smoothly, move the roof so that they enter free).





-Screw the pistons into the bed piece, with the fine part at the bottom and the fat part at the



-We lift the roof with turnbuckles and screw the top of the pistons.

SPOILER GLUED

-If we want to keep the original antenna, we have to disassemble it. Put the spoiler in position and mark the hole of the antenna inside the vehicle to be able to make the cut in the fiber. We put the antenna on the fiber and proceed to the gluing of the spoiler.



-We made a joint all around the perimeter.

LAST STEPS

- We open the zipper of the canvas to separate it into two parts.
- We put the thinner part of the canvas with the dark finish on the outside into the top rail, We turn it all the way around and align it.
- We put the larger part of the canvas with the dark finish on the outside into the lower lane, turn it all the way around and align it.
We turn it all the way around and align it.
- Close the zipper to join the two parts of the canvas.

IMPORTANT!!

DO NOT ATTEMPT TO CLOSE THE ROOF FROM THE WITHOUT PUTTING THE CANVAS ON.

THE FIRST TIME WE CLOSE THE CANVAS WE HAVE TO LOWER THE ROOF BETWEEN TWO PEOPLE (ONE ON EACH SIDE AND FROM THE CENTRAL PART OF THE ROOF).

ONCE THE ZIPPER IS CLOSED, WE CAN LOWER THE ROOF.